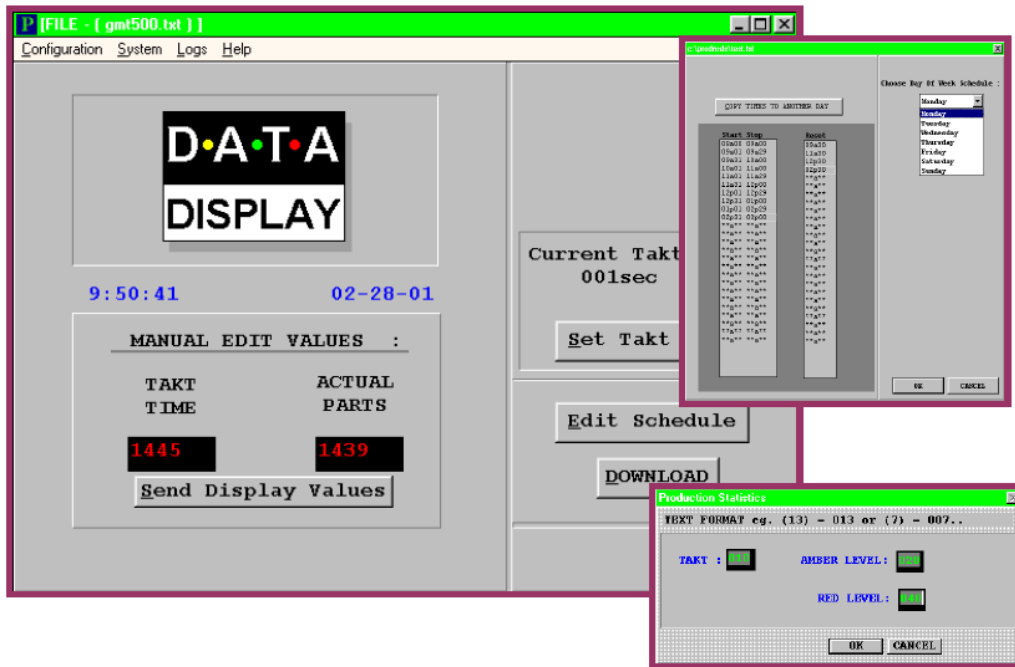


Uppgjord (även faktaansvarig om annan) - Prepared (also subject responsible if other)		Nr - No.			
Sara Hedfors		POL-07:108			
Dokansv/Godk - Doc respons/Approved	Kontr - Checked	Datum - Date	Rev	File	
		2007-08-13	B		

Production Information System (1):



Hardware

- 2 Line, 5 Character Display
- Red and Green 4 inch high LEDS
- Tri-color Pole, Red, Amber and Green to show production status

Interfaces

- 12 way connector for:
 - Volt-free Parallel Interface
 - Tri-color pole

Software description

The function of the Counter Display is to show the Target/Actual efficiencies of the production line by way of the Red, Amber or Green lamps, depending on the TAKT Level settings. The 'TAKT TIME' and 'ACTUAL PARTS' values may be entered manually or incremented using the Volt-free Parallel Interface installed in the Display. To achieve an accurate read out, a schedule file is necessary to provide the software with a detailed listing of the Shift Start and Stop times etc. The current schedule file in use is shown on top of the User Interface.

The TAKT Time value is set to provide a moving target to which the current production level may be monitored. This is a seconds value and is set at the operators' discretion. The Display increments by 1 for that time period. The Red, Amber and Green lights on the Display indicate the production efficiency levels.

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