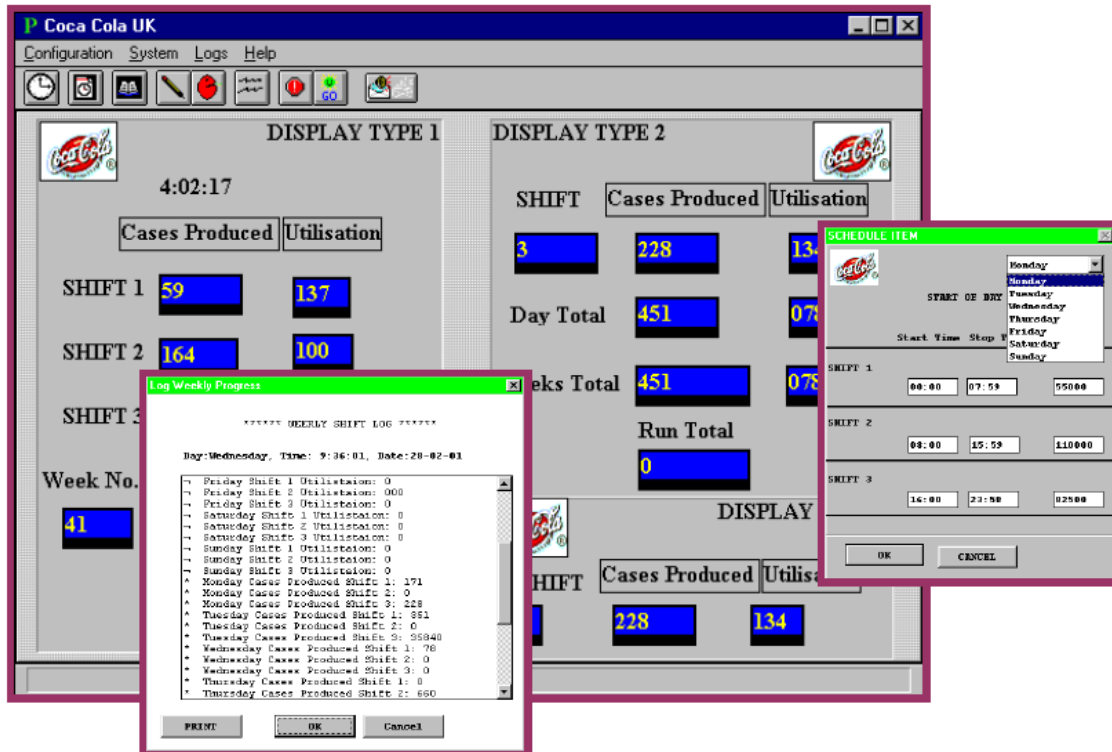


Uppgjord (även faktaansvarig om annan) - Prepared (also subject responsible if other)		Nr - No.			
Sara Hedfors		POL-07:109			
Dokansv/Godk - Doc respons/Approved	Kontr - Checked	Datum - Date	Rev	File	
		2007-08-13	B		

Production Information System (2):



Hardware

- Multiple Production Boards
- Summary Boards

Interfaces

- RS485
- Data Acquisition Card
- Volt-free/24 Volt Select Box
- Shift Timing

Software description

ProdnSDS, a windows based software package is used to edit and send data to the Board. It contains features such as:

- Changeable Shift Start and Stop times
- Calculates and displays Shift Efficiencies
- Incorporates Message Editor for Dataline

A selectable Volt-free or 24 Volt pulse is received via the Data Acquisition Card installed in the PC and increments the ACTUAL value by 1. The software calculates the ACTUAL and TARGET figures and returns a corresponding UTILISATION (Efficiency) value to the Display. A print out facility is incorporated in the software. This allows the user to preview and print the daily and weekly Actual figures and Utilisation figures.

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