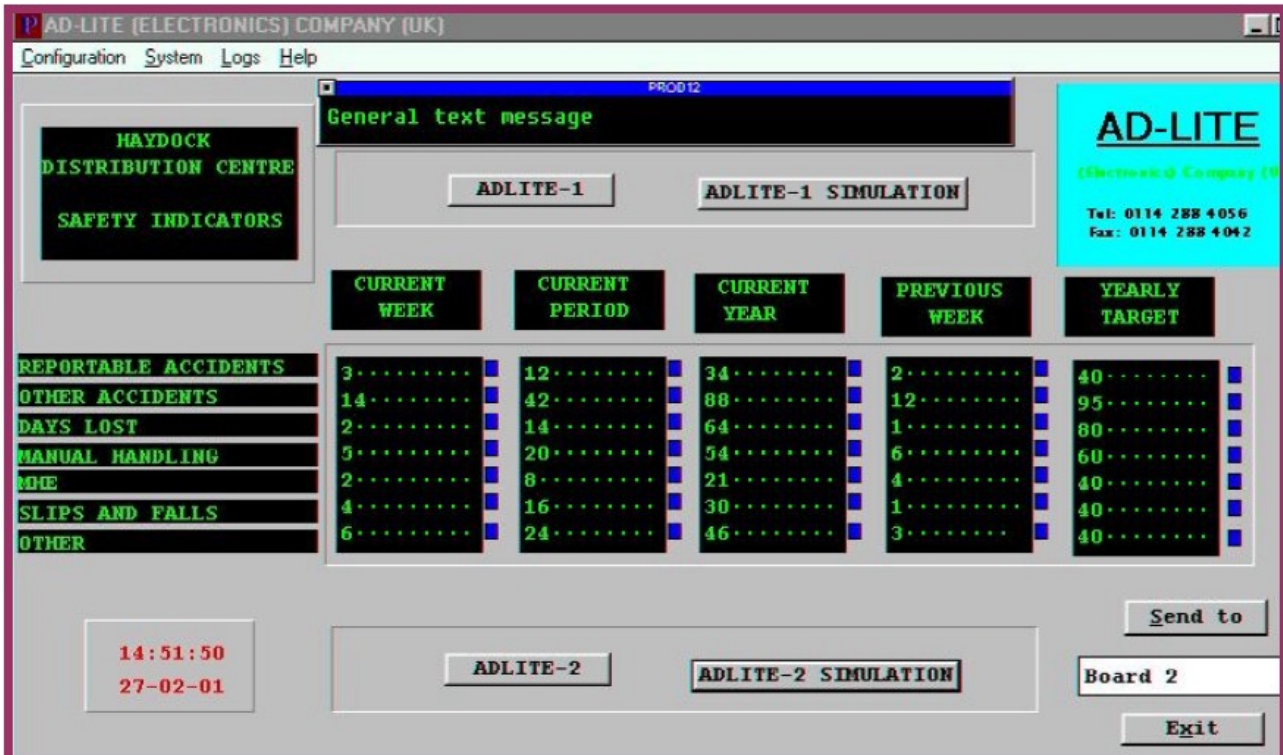


Uppgjord (även faktaansvarig om annan) - Prepared (also subject responsible if other)		Nr - No.			
Sara Hedfors		POL-07:111			
Dokansv/Godk - Doc respons/Approved	Kontr - Checked	Datum - Date	Rev	File	
		2007-08-13	B		

**Production Information System (4):**



**Hardware**

- 4 Production Displays
- LED Technology with Lamp Indicators
- Multiple Pages

**Interfaces**

- RS485 Multidrop

**Software description**

The system consists of a 4 Production Display Boards connected to an existing local PC via an RS232/RS485 connection. Each Board consists of a 2 inch 40 character Dataline, a Databoard section and a 4" 40 character Dataline at the bottom. The Databoard section shows the TARGET v ACTUAL accident related information on the 7 lines of 50 characters, while general messages and information may be displayed on the 40 character Datalines. ProdnSDS, a windows based software package is used to edit and send data to the Board. The information shown on the Databoard section of the Production Board is entered manually using the ProdnSDS software package supplied with the Board. At any time, each field may be edited individually and the values sent to the Board by clicking on the Send button. Depending on the values, the user clicks on the blue buttons to turn the LED clusters to red, green or off.

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